

TEST REPORT

No. : SHIN1405018244ML

Date : May 14, 2014

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CUSTOMER NAME: SHANGHAI BEIMING HIGH STRENGTH STEEL PLATE CO.,LTD
ADDRESS: ROOM 1203-1208,NO.2 BUILDING,YONGJIN INTERNATIONAL PLAZA
LANE 1518,YOUYI ROAD,BAOSHAN DISTRICT,SHANGHAI,CHINA

The following sample(s) was/ were submitted and identified on behalf of the client as:

Sample Name : Round Steel
Product Specification : 1#-130/2#-140/3#-180/4#-190/5#-210
Product or Lot No. : 1#-130 1309-02593/41403-0636;2#-140 2305-10597/41312-0734;
3#-180 1309-01795/41403-0038;4#-190 2305-14459/41403-0263;
5#-210 2305-13709/41402-0652
Manufacturer : HUAI STEEL
Buyer : HUAI STEEL
Material and Mark : Q345D
Test Required : Tensile Test, Impact Test
Date of Receipt : May 08, 2014
Testing Start Date : May 08, 2014
Testing End Date : May 14, 2014
Test result(s) : For further details, please refer to the following page(s)

Signed for
SGS-CSTC Standards Technical
Services (Shanghai) Co., Ltd.



Kant Xu
Authorized signatory



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1. Tensile Test:

Test Method: GB/T 228.1-2010

Test item	Specimen type	Tensile strength (R _m) (MPa)	Yield strength (R _{eL}) (MPa)	Elongation after fracture(A) L _o =5d (%)	Conclusion
Req.	-	450~600	≥285	≥19	-
Result-1#	Round specimen	562	359	29.0	Pass
Result-2#	Round specimen	530	343	32.0	Pass

Note: The results comply with the requirement of GB/T 1591-2008 type Q345D (100mm < t≤150mm).

Test item	Specimen type	Tensile strength (R _m) (MPa)	Yield strength (R _{eL}) (MPa)	Elongation after fracture(A) L _o =5d (%)	Conclusion
Req.	-	450~600	≥275	≥18	-
Result-3#	Round specimen	554	343	31.0	Pass
Result-4#	Round specimen	539	(R _{p0.2}) 326	34.0	Pass

Note: The results comply with the requirement of GB/T 1591-2008 type Q345D (150mm < t≤200mm).



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Test item	Specimen type	Tensile strength (R _m) (MPa)	Proof strength (R _{p0.2}) (MPa)	Elongation after fracture(A) L _o =5d (%)	Conclusion
Req.	-	450~600	≥265	≥18	-
Result-5#	Round specimen	549	331	31.0	Pass

Note: The results comply with the requirement of GB/T 1591-2008 typeQ345D (200mm < t≤250mm).

2. Impact Test:

Test Method: GB/T 229-2007

Test item	Test condition	Sample	Absorbed energy (J)	Requirement (J)	Conclusion
Charpy Impact	Specimens: Charpy V-notch Dimension of specimens: 55mm×10mm×10mm Temperature: -20℃	1#	126	Average ≥34 Single ≥24	Pass
			154		
			84		
Charpy Impact	Specimens: Charpy V-notch Dimension of specimens: 55mm×10mm×10mm Temperature: -20℃	2#	242	Average ≥34 Single ≥24	Pass
			231		
			241		

Note: The results comply with the requirement of GB/T 1591-2008 typeQ345D (100mm < t≤150mm).



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Test item	Test condition	Sample	Absorbed energy (J)	Requirement (J)	Conclusion
Charpy Impact	Specimens: Charpy V-notch Dimension of specimens: 55mm×10mm×10mm Temperature: -20℃	3#	155	Average ≥27 Single ≥19	Pass
			146		
			156		
Charpy Impact	Specimens: Charpy V-notch Dimension of specimens: 55mm×10mm×10mm Temperature: -20℃	4#	165	Average ≥27 Single ≥19	Pass
			168		
			82		
Charpy Impact	Specimens: Charpy V-notch Dimension of specimens: 55mm×10mm×10mm Temperature: -20℃	5#	112	Average ≥27 Single ≥19	Pass
			107		
			42		

Note: The results comply with the requirement of GB/T 1591-2008 typeQ345D (150mm < t≤250mm).

Sample photos:



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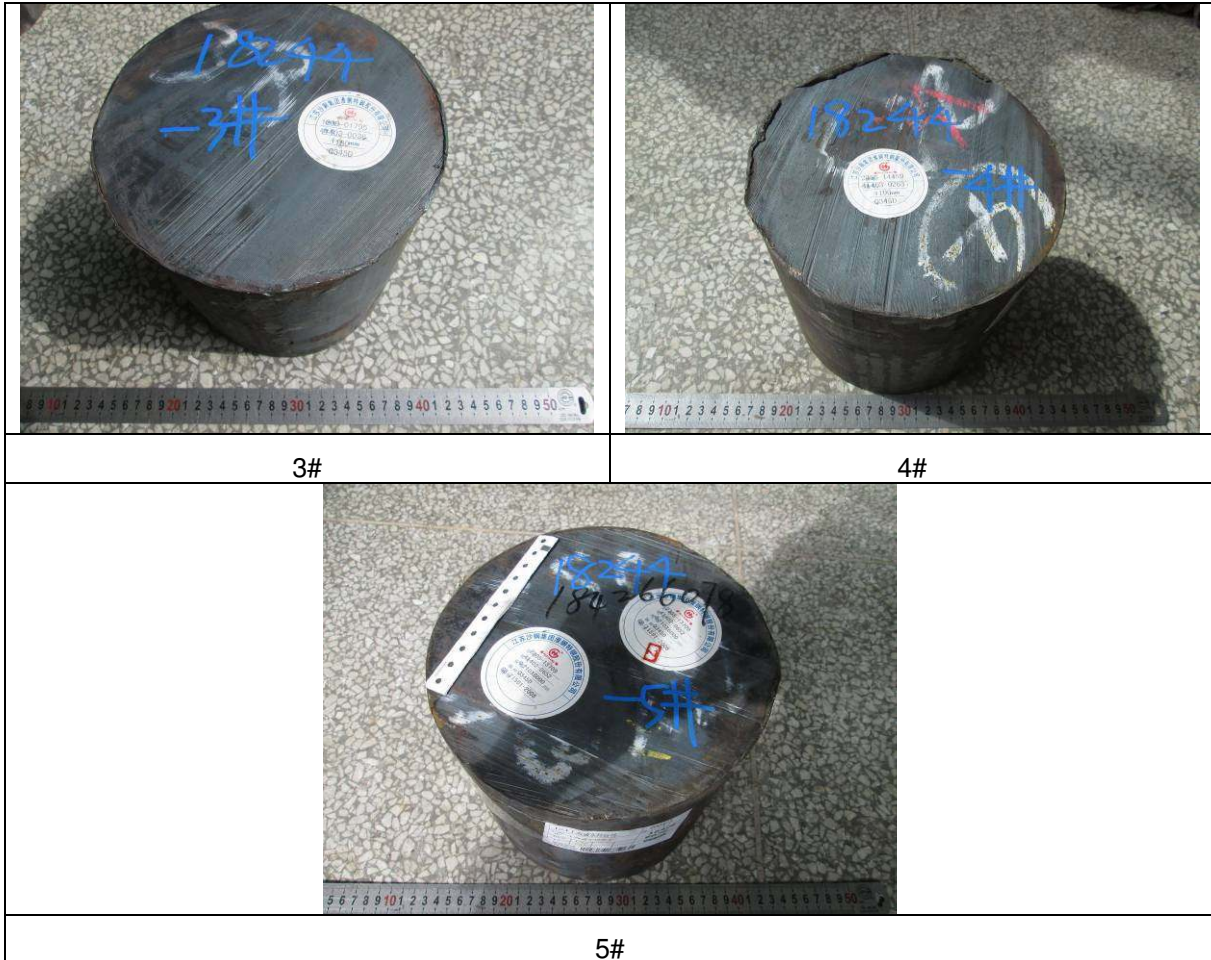
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***** End of report *****



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